Auxiliary Equipment

Constant Tension Systems

- Infeed, outfeed and dancer systems for all web processes
- Patented inertia compensation design for accurate tension control



Web handling and inertia compensation

• Free-standing unit removes curl from paperboard and other

Constant path length design does not affect print-to-cut

Web tension upsets between a roll and the process may be caused by braking of the running roll, splicing action, acceleration of the new roll after splicing, and out-of-roundness or imbalance in the roll. A dancer system using the principle of inertia compensation effectively absorbs tension upsets and delivers constant web tension to the process. Inertia compensation is achieved by engineering the system components to balance the translational (up and down dancer motion) and rotational (rotating dancer motion) inertias. Martin Automatic applies this patented principle in all our tension control and splicing equipment.

Martin Automatic is recognized as a leading designer and manufacturer of web handling equipment for the printing, packaging, converting and other industries. An engineering intensive company, Martin develops innovative products distinguished by their design simplicity and reliability. The equipment shown here represents just a few of the web handling solutions Martin has introduced. With nearly 8,000 installations in more than 50 countries, Martin has defined the highest standard of performance and dependability—worldwide.

What sets Martin Automatic apart from other machinery builders is the expertise we bring to your web handling challenge. Our commitment to solid engineering principles, combined with our experience in thousands of web processing applications, uniquely qualifies Martin to provide better solutions for the most ambitious and demanding challenges.

And Martin Automatic supports our customers with a commitment to ongoing service, engineering assistance and timely technical help.

We invite you to put our resources to work for you. We do more than just build machines. Martin Engineers Solutions.



urnbars

• Air-flotation turnbars for turning webs over or at an angle to the process

Unwinds and Rewinds

Non-splicing unwind and rewind systems



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Decurler

webs

register

Custom engineered systems



More than Machines... Martin Engineers Solutions

Web handling expertise in

automatic unwinds, rewinds

and tension control systems





Martin Automatic Inc Winders • Unwinds • Tension Control Systems

www.martinautomatic.com



Automatic Transfer Rewinds



Reducing waste, increasing profit

Martin's consultative approach is simple: Help producers identify and eliminate sources of waste. A process that is stopped represents wasted productivity. Stopping and starting for manual roll changes causes wasted material. Core waste represents real dollars lost to the landfill that could have been profitable product. Poor web tension control leads to wasted production and expensive rework. Automatic roll changing and web handling solutions convert waste into profit by substantially eliminating waste, reducing downtime and maximizing productivity.





LRD Transfer Rewind

- Two-spindle automatic winder for label, flexible packaging and narrow to mid-web processes
- Automatic roll unloading
- Versatile design for slitting, winding and roll handling



RMAP Transfer Rewind

- Shafted non-stop winder
- Unique in-line design for safety and performance
- Wide range of substrates, from nonwovens and films to paperboard

R Transfer Rewind

- Heavy-duty turret design for high-speed processes
- Independent turret arms for variable web widths

Automatic Splicing Unwinds

STS Splicer



What is a taped butt splice?

A butt splice joins two webs together-typically, the end of an expiring roll to the beginning of another. The two ends are trimmed straight and brought together so that the ends do not overlap. A thin tape, over the top or bottom of the splice, or both, holds the splice together. A Martin Automatic butt splicer performs this splicing function without slowing or stopping the process.





- Cantilevered splicer for narrow web converting
- Reliable, patented rolling shear splice unit

CHW Splicer

- Automatic splicing for nonwovens, tissues and extensible films
- Built-in roll loading
- Taped or tapeless (heatseal) splicing





MBS Butt Splicer

- Non-stop unwinding for label converting, flexible packaging and narrow web applications
- Built-in roll loading
- Versatile design for films, laminates, paperboard and other materials





THW Splicer

- Automatic splicing of both spooled and flat wound rolls
- Designed for narrow nonwoven, film, laminate and foam webs



NCHW Splicer Versatile configurations to fit most applications Taped or tapeless (heatseal) splicing

CHW Wide Web Splicer

- Cantilevered splicer for films and nonwovens
- Built-in roll loading and ergonomic splice preparation
- Taped or tapeless (heatseal) splicing



What is a tapeless heatseal splice?

A heatseal splice joins the end of an expiring roll to the beginning of another without the need for adhesive. The webs must be thermo-bondable, or able to bond together when heated. In a heatseal overlap splice, the two webs are brought together, one over the top of the other. The webs are clamped between heating elements, causing the material to fuse together. A short length of web, or "tail," is left when the expiring web is cut, either with a mechanical knife or a hot wire. In a heatseal butt splice, the two webs are fused so as to present no leading or trailing edge tail. A Martin Automatic splicer will perform either heatseal splicing function without slowing or stopping the process.

What is a taped overlap splice?

An overlap, or "lap," splice joins the end of an expiring roll to the beginning of another. The two webs are brought together, one over the top of the other, with a thin adhesive tape between the two. A short length of web, or "tail," results when the expiring web is cut. A Martin Automatic lap splicer performs this splicing function without slowing or stopping the process.

MCB Butt Splicer

- Mid-width splicer for paperboard and other stocks
- Built-in roll loading for safe handling of heavy, large diameter rolls





MBX Butt Splicer

- Automatic splicing for narrow to mid-width processes
- Built-in roll loading for safe handling of larger diameter rolls
- Reliable, patented rolling shear splice unit

ECPLT Splicer

- Non-stop splicing for high-speed, low-tension applications
- Web widths to 4 meters/160 inches
- Taped overlap or tapeless (heatseal) lap and butt splice units

ECP Lap Splicer

- Popular roll-over-roll model for paper and lightweight substrates
- Ultra-reliable components and controls
- Versatile design for films, nonwovens and other stocks







What is zero-speed splicing?

Zero-speed splicing joins the end of an expiring roll to the beginning of another with both webs stationary. The process is supplied with web from an accumulator, or festoon. This festoon stores enough web to keep the process running at full speed during the splicing function. Zerospeed splicing is the most reliable method of joining webs, especially if rolls are soft or irregularly shaped, and is essential for accurate butt splicing and heatseal splicing.

MTB Butt Splicer

- Automatic splicing for paperboard and other heavy stocks
- Roll-loading by rugged Martin turret unwind




